

	CHILL-BLOCK SCCZ 12		CHILL-BLOCK SCS 30		CHILL-BLOCK SCS 60		CHILL-BLOCK SCS 100		CHILL-BLOCK SCS 140	
Die casting machine tonnage [t]	< 200 approx.		< 400 approx.		200 – 1200		800 – 2800		1600 – 4500	
Shot weight Al [kg]	✕		0,1 – 1,5		0,7 – 10		5 – 22		10 – 40	
Shot weight Mg [kg]	0,05 – 0,8		0,07 – 1		0,5 – 6		3 – 12		6 – 26	
Shot weight Zn [kg]	0,1 – 3		0,2 – 4		1 – 20		✕		✕	
Dimensions	Fixed part	Mobile part	Fixed part	Mobile part	Fixed part	Mobile part	Fixed part	Mobile part	Fixed part	Mobile part
Width [mm]	63	63	63	63	100	100	140	140	150	150
Depth [mm]	63,4	63,5	50	50	50	50	60	60	80	80
Height [mm]	100	99	150	149	250	249	300	299	360	359