

## **FONDAREX**®

## PROGRAM - FX TECHNOLOGY TRAINING MEXICO. MONTERREY

## TUESDAY, 24.3.2026

08:30 Welcome

Mold evacuation with FX VAC

Fondarex vacuum technology: principle / vacuum systems / applications Vacuum die casting, simulation, getting ready for the use of vacuum

Workshops: Vacuum systems; operation and maintenance /

Vacuum valves/vacuum vents

Workshop: Vacuum application studies; workout, calculation, philosophy,

gating system, vacuum channel

Various practical exercises / open points / discussions

Lunch

Jet Cooling: process, effects

Nozzle geometry, process parameters, effects on cooling performance

Design and shape of cooling channels

Local cooling of hot spots with FX JET

Jet cooling in die casting process simulation / design and possibilities of the FX JET

Decentralised feeding with FX SQUEEZE

Volume shrinkage of the melt during solidification

Mechanism of feeding / squeeze

Squeezing in die casting process simulation

Potentials and risks

Design and possibilities of the FX SQUEEZE

Operation, settings

Application study, design of the squeeze areas

18:30 Dinner